# **PVC Pipe Repair**

Industry: Application: Substrate: Products:

Fluid Flow VPF-Valves, Pipes and Fittings Polyvinyl chloride (PVC) Belzona® 1221 (ES-Metal) Customer Location: Mala Application Date: 2020

Malacky, Slovakia 2020 ID: 8403

#### Problem

To use classical kind of repair was problem (too thick wall) also new pipe bend was not available.



# **Photograph Descriptions**

- 1. Customer needed to repair the crack
- 2. We roughened surround place using the Belzona roughing brush
- 3. Ready for Belzona® 1221 application
- 4. Repaired pipe bend

# **Application Situation**

Customer destroyed a PVC pipe bend (diameter 160 mm, wall thickness 10 mm, with hydrostatic pressure, temperature up to 20°C) during some cooling tower dismounting and maintenance.

### **Application Method**

Application was carried out in accordance with Instructions for use. Firstly we made the test with **Belzona® 1221** application on the small area of this bend. Adhesion was perfect. Then we started to repair the entire crack. We terminated the crack by drilling 6 mm hole at the end to prevent further propagation, "veed" out crack with a handheld machine, then roughened it using the Belzona roughing brush. After chemical cleaning was **Belzona® 1221** applied.

### **Belzona Facts**

Customer needed to solve this problem very express, but he did not keep this pipe bend on the stock. Belzona<sup>®</sup> 1221 repair was rapid, perfect and also cheap solution in compare with the price of the new pipe bend  $(1,300 \in)$ .

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